QA/QC at the Mill

Philip Randall

www.diffen.com/difference/quality assurance vs quality control

- Quality Assurance is <u>process</u> orientated and focuses on <u>defect prevention</u>
- Quality control is <u>product</u> orientated and focuses on defect identification

Basic Principles

- Get the raw material (s) right
- Look after the critical parts of the process

The finished product look after itself

OBJECTIVES

- Provide information on what needs to be done to ensure that regulatory and consumer requirements are met.
- Improve knowledge regarding record-keeping and monitoring procedures that have to be instituted to be compliant with the quality assurance scheme.
- Improve understanding of different elements of the inspection procedure to be followed.

If you can't measure it you can't control it

 Just because you can measure it doesn't mean you have to

Making Life Easier















Left Hand Side Mixes – Right Hand Side Pushes



Records

- Make individuals not "departments" responsible for the records
- Ensure they are adequately trained and you can <u>prove</u> they have been trained
- Have someone who understands the process check all the records
- Keep it SIMPLE

- Very few buyers ask themselves why is this so cheap?
- Pre-mix suppliers are very price competitive so when one has a pre-mix significantly cheaper why do we think we are getting a bargain instead of being suspicious?

Fitness for Purpose

- Under QA we mentioned "fitness for purpose" as a prime tenant of QA
- Checking pre-mix as "fit for purpose" is a classic example.
- Vitamin A (and other vitamins) vary in price and that price difference has a hidden cost (fitness for use)

 We check the pre-mix and we find it "conforms to specification" so we <u>assume</u> "fit for purpose"